

U.S. Department of Labor
Occupational Safety and Health Administration
6393 Oak Tree Blvd
Suite 203
Independence, OH 44131



Citation and Notification of Penalty

To:
Flambeau, Inc.
and its successors
1468 Wolf Creek Trail
Sharon Center, OH 44274

Inspection Number: 1408053
Inspection Date(s): 04/29/2019 - 08/02/2019
Issuance Date: 09/27/2019

Inspection Site:
1468 Wolf Creek Trail
Sharon Center, OH 44274

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty **you either call to schedule an informal conference (see paragraph below) or** you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

Posting - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

Informal Conference - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period by calling 216-447-4194. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

Right to Contest – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. **Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.**

Penalty Payment – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is:

<https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>.

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

Notification of Corrective Action – For each violation which you do not contest, you must provide ***abatement certification*** to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that ***abatement documentation*** is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

Employer Discrimination Unlawful – The law prohibits discrimination by an employer against an

employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

Employer Rights and Responsibilities – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

Notice to Employees – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

Inspection Activity Data – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at www.osha.gov. If you have any dispute with the accuracy of the information displayed, please contact this office.

U.S. Department of Labor
Occupational Safety and Health Administration



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 09/27/2019. The conference will be held by telephone or at the OSHA office located at 6393

Oak Tree Blvd, Suite 203, Independence, OH 44131 on _____ at

_____. Employees and/or representatives of employees have a right to attend an informal conference.

CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

Inspection Number: 1408053

Company Name: Flambeau, Inc.
Inspection Site: 1468 Wolf Creek Trail, Sharon Center, OH 44274
Issuance Date: 09/27/2019

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 6393 Oak Tree Blvd, Suite 203, Independence, OH 44131**

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

Signature

Date

Typed or Printed Name

Title

NOTE: 29 USC 666(g) whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

POSTING: A copy of completed Corrective Action Worksheet should be posted for employee review

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1408053
Inspection Date(s): 04/29/2019 - 08/02/2019
Issuance Date: 09/27/2019



Citation and Notification of Penalty

Company Name: Flambeau, Inc.
Inspection Site: 1468 Wolf Creek Trail, Sharon Center, OH 44274

Citation 1 Item 1 Type of Violation: **Serious**

29 CFR 1910.138(a): The employer did not select and require employee(s) to use appropriate hand protection when employees' hands were exposed to hazards such as those from skin absorption of harmful substances, severe cuts or lacerations, severe abrasions, punctures, chemical burns, thermal burns, and harmful temperature extremes:

On or about April 29, 2019, the employer failed to ensure that employees who work with various knives and cutters as part of their job working on the blow mold presses were wearing puncture resistant gloves and/or arm protection or long sleeves to protect them from punctures, lacerations and severe cuts.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	10/17/2019
Proposed Penalty:	\$12503.00

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Issuance Date: 09/27/2019



Citation and Notification of Penalty

Company Name: Flambeau, Inc.
Inspection Site: 1468 Wolf Creek Trail, Sharon Center, OH 44274

Citation 1 Item 2 Type of Violation: **Serious**

29 CFR 1910.147(c)(7)(i)(A): Each authorized employee had not received training in the recognition of applicable hazardous energy sources, the type and magnitude of the energy available in the workplace, and the methods and means necessary for energy isolation and control:

- a. On or about April 29, 2019, the employer failed to ensure that operators who were tasked with unjamming equipment and removing stuck parts were trained as authorized employees to perform such tasks.
- b. On or about September 4, 2019 a maintenance employee was working on Press #2 due to an electrical issue and had not applied appropriate locks to all energy sources, including the hydraulics. The employee was identified as an authorized employee but had not received appropriate training by the company.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	10/17/2019
Proposed Penalty:	\$13260.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1408053
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Citation and Notification of Penalty

Company Name: Flambeau, Inc.
Inspection Site: 1468 Wolf Creek Trail, Sharon Center, OH 44274

Citation 1 Item 3 Type of Violation: **Serious**

29 CFR 1910.147(d): The application of energy control (lockout or tagout) actions were not done in the following sequence:

- (1) prepare for shutdown,
- (2) shut down machine or equipment,
- (3) physically locate and operate energy isolating devices in such a manner as to isolate the machine or equipment from the energy source,
- (4) affix lockout or tagout devices to each energy isolating device by authorized employee,
- (5) relieve, disconnect, restrain or otherwise render safe all stored or residual energy,
- (6) verify that isolation and deenergization of the machine or equipment have been accomplished:

a.) On or about April 29, 2019, the employer failed to ensure that Press #13 (Sterling, 16D13, serial #66076) was locked and tagged out prior to an employee entering through the gated double door in order to access the inside of the mold to retrieve a part that was stuck. Steps 1-6 were not applied prior to the employee performing this task.

b.) On or about September 4, 2019, the employer failed to ensure the Press #2 was locked and tagged out properly prior to an employees performing electrical work on the equipment. Steps 1-6 were not applied prior to the employee performing this task.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: 10/17/2019
Proposed Penalty: \$13260.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1408053
Inspection Date(s): 04/29/2019 - 08/02/2019
Issuance Date: 09/27/2019



Citation and Notification of Penalty

Company Name: Flambeau, Inc.
Inspection Site: 1468 Wolf Creek Trail, Sharon Center, OH 44274

Citation 1 Item 4 Type of Violation: **Serious**

29 CFR 1910.178(l)(1)(i): The employer did not ensure that each powered industrial truck operator is competent to operate a powered industrial truck safely, as demonstrated by the successful completion of the training and evaluation specified in this paragraph (l):

On or about April 29, 2019, the employer failed to ensure that a maintenance employee at the facility who was operating various powered industrial vehicles was trained and authorized to operate the vehicles. The employee who was not trained operated the Mitsubishi, FGC25, serial #AF8F31682.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	11/01/2019
Proposed Penalty:	\$10419.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1408053
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Citation and Notification of Penalty

Company Name: Flambeau, Inc.
Inspection Site: 1468 Wolf Creek Trail, Sharon Center, OH 44274

Citation 1 Item 5 Type of Violation: **Serious**

29 CFR 1910.212(a)(1): One or more methods of machine guarding was not provided to protect the operator and other employees in the machine area from hazards such as those created by point of operation, ingoing nip points, rotating parts, flying chips and sparks:

On or about April 29, 2019, the employer failed to ensure that effective guarding was in place on Press Machines, including but not limited to, the Sterling Press Mold #13. Press #13 did not have a safety mat in place, had an electrically faulty front door safety strip and no other forms of adequate guarding in place including the back side of the press to protect employees from struck-by hazards created by moving machinery during normal operations.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	10/17/2019
Proposed Penalty:	\$13260.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1408053
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Citation and Notification of Penalty

Company Name: Flambeau, Inc.
Inspection Site: 1468 Wolf Creek Trail, Sharon Center, OH 44274

Citation 2 Item 1 Type of Violation: **Repeat**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

- a.) On or about April 29, 2019, the employer failed to ensure employees were utilizing lockout/tagout procedures when entering the gated double doors in order to access the inside of the mold to retrieve jammed parts in Press #13 (Sterling, 16D13, serial #66076).
- b.) On or about September 4, 2019, the employer failed to ensure employees were utilizing lock/tagout procedures when performing maintenance on Press #2. Employees failed to lock out the hydraulics on the press. Employees had only applied a lock to the main disconnect.

NOTE: The employer was previously cited for a violation of this occupational safety and health standard or it's equivalent standard which was contained in OSHA Inspection #1084333, citation 1, item 2a, which was affirmed as final order on September 25, 2015, with respect to the workplace located at 1330 Atlanta Highway, Madison GA 30650.

NOTE: The employer was previously cited for a violation of this occupational safety and health standard or it's equivalent standard which was contained in OSHA Inspection #1142297 citation 1, item 2, which was affirmed as final order on August 19, 2016, with respect to the workplace located at 1330 Atlanta Highway, Madison GA 30650.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	10/17/2019
Proposed Penalty:	\$72930.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1408053
Inspection Date(s): 04/29/2019 - 08/02/2019
Issuance Date: 09/27/2019



Citation and Notification of Penalty

Company Name: Flambeau, Inc.
Inspection Site: 1468 Wolf Creek Trail, Sharon Center, OH 44274

Citation 2 Item 2 Type of Violation: **Repeat**

29 CFR 1910.147(c)(6)(i)(B): The periodic inspection of the energy control procedure was not conducted to correct any deviations or inadequacies identified:

On or about April 29, 2019, the employer failed to ensure that a periodic inspection of their written lock out tag out control of hazardous energy procedures was conducted to ensure that it was up to date and effective.

NOTE: The employer was previously cited for a violation of this occupational safety and health standard or its equivalent standard which was contained in OSHA Inspection #1084333, citation 1, item 3 which was affirmed as final order on September 25, 2015, with respect to the workplace located at 1330 Atlanta Highway, Madison GA 30650.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: 11/01/2019
Proposed Penalty: \$72930.00

A handwritten signature in blue ink, appearing to read "H. Eberts", written over a horizontal line.

Howard B Eberts
Area Director

U.S. Department of Labor
Occupational Safety and Health Administration
6393 Oak Tree Blvd
Suite 203
Independence, OH 44131



INVOICE / DEBT COLLECTION NOTICE

Company Name: Flambeau, Inc.
Inspection Site: 1468 Wolf Creek Trail, Sharon Center, OH 44274
Issuance Date: 09/27/2019

Summary of Penalties for Inspection Number	1408053
Citation 1, Serious	\$62702.00
Citation 2, Repeat	\$145860.00
TOTAL PROPOSED PENALTIES	\$208562.00

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed

account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

Interest: Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

Delinquent Charges: A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

Administrative Costs: Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



Howard B. Eberts
Area Director

9/27/2019

Date