

**Este documento es muy importante. Si ud. No habla inglés,
busque un traductor o llame al (920) 734-4521.**

U.S. Department of Labor

Occupational Safety and Health Administration
1648 Tri Park Way
Appleton, WI 54914
Phone: (920) 734-4521 Fax: (920) 734-2661




June 13, 2023

Dear Magda Castillo,

On 01/06/2023, an OSHA compliance officer met with you or your representative as part of an inspection at 1330 Lime Kiln Road, Green Bay, WI 54311. This letter includes the citations for the violations that were found (see summary below). Please choose one of the three options from the box to the right and complete the associated steps found on the following page **within 15 working days**. Please call us if you have any questions about the enclosed citation and/or penalties; we are here to help you choose the best option to resolve your citation as quickly as possible.

Sincerely,


Robert J. Bonack, Area Director

Your Citation Summary

JBS Green Bay, Inc.

Inspection Number: 1642296

Total Amount Due: \$227,786.00

**Payment Due Date: 15 working days
after receipt of
this letter**

You must correct each violation by the date listed in the Citation and Notification of Penalty. Please see the violations and the correction deadline for each violation starting on page 6.

Total Number of Violations : 10

**Your First Correction Deadline is:
July 6, 2023**

**Step 1 – Choose a Response
Option and
Act within 15 working days**

Respond now before you lose the ability to discuss potential adjustments to penalty amounts and/or due dates. Please choose one option below and complete the steps on the next page.

Option #1 – Discuss with OSHA

I would like to discuss the citation with an OSHA representative. This may lead to changes in the penalty amount, due date or correction deadlines (if appropriate).

Option #2 – Correct and Pay

I agree with the citation, penalties, and correction deadlines, and do not contest.

Option #3 – Contest the Citation

I do not agree with the citation, penalties, and/or correction deadlines, and would like to contest.

Questions or Concerns?

If you have any questions or concerns regarding the citation, penalties, and/or correction deadlines, please call us at (920) 734-4521.

Step 2 – Complete One Option Checklist

Please post a copy of the citation at or near the place where each violation occurred, even if you plan to contest. You can use the checklist to the right to help plan your next steps. Please do not send in your checklist.

Option #1 – Discuss with OSHA

I will complete by:



1. Call: Robert J. Bonack, Area Director, at (920) 734-4521 as soon as possible to schedule a meeting with an OSHA representative that must occur **within 15 working days** of receiving this citation. Bring supporting documentation of existing conditions and corrections done thus far. If necessary, you can still contest the citation after this meeting. ****This meeting does NOT extend your 15 working day deadline to contest the citation.****

☐ ___ / ___



2. Fill in and post the attached "Notice to Employees OSHA Informal Conference" after scheduling meeting.

☐ ___ / ___

Option #2 – Correct Violations and Pay Penalty

I will complete by:



1. Correct violations, then complete and mail the attached "Certification of Corrective Action Worksheet" along with the appropriate evidence of repair (e.g. photos, purchase orders, etc.) to the OSHA office listed on the first page, **postmarked within 10 calendar days after each violation's correction deadline and include any required evidence. If these documents are transmitted by means other than mailing, the date the Agency received the documents is the date of submission.**

☐ ___ / ___



2. Pay the **Total Penalty** by using one of the following methods:
****Include your Inspection Number (see first page) on the payment.****

☐ ___ / ___

Pay Online: Search "OSHA" on www.pay.gov and complete the "OSHA Penalty Payment Form." Pay by debit, credit or Automated Clearing House (ACH) **within 15 working days.** Penalties over \$25,000 must be paid by ACH and require a Transaction ID (Call 202-693-2170 to obtain one).

Pay by Check: Mail check or money order payable to "DOL-OSHA" for the Total Penalty to the OSHA office listed on the first page **within 15 working days.**

Option #3 – Contest the Citation

I will complete by:



Mail a letter of intent to legally contest to the OSHA office listed on the first page, postmarked within **15 working days.**

☐ ___ / ___

U.S. Department of Labor Occupational Safety and Health Administration
1648 Tri Park Way
Appleton, WI 54914



06/13/2023

JBS Green Bay, Inc.
and its successors
1330 Lime Kiln Road
Green Bay, WI 54311

Dear Employer:

Enclosed you will find citations for violations of the Occupational Safety and Health Act of 1970 (the Act) which may have accompanying proposed penalties. Also enclosed is a booklet entitled, "Employer Rights and Responsibilities Following an OSHA Inspection", (OSHA 3000-04R) revised 2018, which explains your rights and responsibilities under the Act. If you have any questions about the enclosed citations and penalties, I would welcome further discussions in person or by telephone. Please contact me at (920) 734-4521.

You will note on page 6 of the booklet that, for violations which you do not contest, you must (1) notify this office promptly by letter that you have taken appropriate corrective action within the time set forth on the citation; and (2) pay any penalties assessed. Please inform me of the abatement steps you have taken and of their dates together with adequate supporting documentation; e.g., drawings or photographs of corrected conditions, purchase/work orders related to abatement actions, air sampling results. This information will allow us to close the case.

As indicated on page 3 of the booklet, you may request an informal conference with me during the 15-working-day notice of contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation or the penalty.

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of the citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete the attached notice at the bottom of this letter and post it next to the Citations as soon as the time, date and the place of the informal conference have been determined. Be sure to bring to the conference with you any and all supporting documentation of existing conditions as well as of any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at www.osha.gov. If you have any dispute with the accuracy of the information displayed, please contact this office.

Sincerely,



Robert J. Bonack
Area Director

Enclosures

U.S. Department of Labor

Occupational Safety and Health Administration
1648 Tri Park Way
Appleton, WI 54914



Citation and Notification of Penalty

To:

JBS Green Bay, Inc.
and its successors
1330 Lime Kiln Road
Green Bay, WI 54311

Inspection Number: 1642296

Inspection Date(s): 01/06/2023 - 05/23/2023

Issuance Date: 06/13/2023

Inspection Site:

1330 Lime Kiln Road
Green Bay, WI 54311

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty **you either call to schedule an informal conference (see paragraph below) or** you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

Posting - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

Informal Conference - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period by calling (920) 734-4521. During such an informal conference, you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

Right to Contest – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. **Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.**

Penalty Payment – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance. You can also make your payment electronically at www.pay.gov. At the top of the [pay.gov](http://www.pay.gov) homepage, type "OSHA" in the Search field and select Search. From **OSHA Penalty Payment Form** search result, select Continue. The direct link is:

<https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

Notification of Corrective Action – For each violation which you do not contest, you must provide ***abatement certification*** to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that ***abatement documentation*** is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

Employer Discrimination Unlawful – The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

Employer Rights and Responsibilities – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

Notice to Employees – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

Inspection Activity Data – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at www.osha.gov. If you have any dispute with the accuracy of the information displayed, please contact this office.



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 06/13/2023. The conference will be held by telephone or at the OSHA office located at 1648 Tri Park Way, Appleton, WI 54914 on _____ at _____. Employees and/or representatives of employees have a right to attend an informal conference.

CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

Inspection Number: 1642296

Company Name: JBS Green Bay, Inc.

Inspection Site: 1330 Lime Kiln Road, Green Bay, WI 54311

Issuance Date: 06/13/2023

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 1648 Tri Park Way, Appleton, WI 54914.**

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

Signature

Date

Typed or Printed Name

Title

NOTE: 29 USC 666(g) whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

POSTING: A copy of completed Corrective Action Worksheet should be posted for employee review.



Citation and Notification of Penalty

Company Name: JBS Green Bay, Inc.
Inspection Site: 1330 Lime Kiln Road, Green Bay, WI 54311

Citation 1 Item 1 Type of Violation: **Serious**

29 CFR 1910.22(c): Access and egress. The employer must provide, and ensure each employee uses, a safe means of access and egress to and from walking-working surfaces:

- a) On or about March 1, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin, in the Packaging Department; Employee(s) were not provided with safe access and egress from the Cryovac 5 station as the width of the walkway to and from the operator's station was measured at 9.75 inches.
- b) On or about March 1, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin, in the Packaging Department; Employee(s) were not provided with safe access and egress from the Cryovac 6 line as the width of the walkway to and from employees' workstations was measured at 10.5 inches due to a motor housing narrowing the walkway.

Date By Which Violation Must be Abated:
Proposed Penalty:

July 06, 2023
\$9,822.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1642296
Inspection Date(s): 01/06/2023 - 05/23/2023
Issuance Date: 06/13/2023



Citation and Notification of Penalty

Company Name: JBS Green Bay, Inc.
Inspection Site: 1330 Lime Kiln Road, Green Bay, WI 54311

Citation 1 Item 2 Type of Violation: **Serious**

29 CFR 1910.23(b)(2): Ladder rungs, steps, and cleats are spaced not less than 10 inches (25 cm) and not more than 14 inches (36 cm) apart, as measured between the centerlines of the rungs, cleats, and steps:

On or about January 6, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin, in the Harvest Department; employees accessing the top of the Wash Cabinet were exposed to a potential fall hazard from the unevenly spaced top rung and the top of the wash cabinet.

Date By Which Violation Must be Abated:
Proposed Penalty:

July 06, 2023
\$12,278.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1642296
Inspection Date(s): 01/06/2023 - 05/23/2023
Issuance Date: 06/13/2023



Citation and Notification of Penalty

Company Name: JBS Green Bay, Inc.
Inspection Site: 1330 Lime Kiln Road, Green Bay, WI 54311

Citation 1 Item 3 Type of Violation: **Serious**

29 CFR 1910.147(d)(6): Verification of isolation. Prior to starting work on machines or equipment that have been locked out or tagged out, the authorized employee shall verify that isolation and deenergization of the machine or equipment have been accomplished:

On or about March 1, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin, in the Fabrication Department; an employee initiated a saw blade change on the SmartSaw without verifying all energy had been removed from the machine.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$9,822.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: JBS Green Bay, Inc.
Inspection Site: 1330 Lime Kiln Road, Green Bay, WI 54311

Citation 1 Item 4 Type of Violation: **Serious**

29 CFR 1910.212(a)(2): General requirements for machine guards. Guards shall be affixed to the machine where possible and secured elsewhere if for any reason attachment to the machine is not possible. The guard shall be such that it does not offer an accident hazard in itself:

- a) On or about January 6, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Lower Variety Level, adjacent to the Rendering Department; The expanded metal guarding covering the power transmission components on the waste conveyor was damaged with a sharp metal piece protruding from the enclosure and it was not affixed to the frame.
- b) On or about March 1, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Fabrication Department at the beginning of Line 6; The hinged metal guard on the outer corner, covering the conveyor belt and end sprockets, was not affixed to the machine frame to prevent unintentional removal while the conveyor was in operation.
- c) On or about March 1, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Fabrication Department at the beginning of Line 6; The hinged metal guard on the inner corner, covering the conveyor belt and end sprockets, was not affixed to the machine frame to prevent unintentional removal while the conveyor was in operation.
- d) On or about March 8, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Rendering Department; An expanded metal guard covering the rotating shaft connected to the motor on the Fluidized Tank was not secured and/or affixed to prevent unintentional dislodgement.
- e) On or about March 8, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Rendering Department; A solid metal guard covering the rotating shaft connected to the motor on the Fluidized Tank, was not secured and/or affixed to prevent unintentional dislodgement.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$9,822.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1642296
Inspection Date(s): 01/06/2023 - 05/23/2023
Issuance Date: 06/13/2023



Citation and Notification of Penalty

Company Name: JBS Green Bay, Inc.
Inspection Site: 1330 Lime Kiln Road, Green Bay, WI 54311

Citation 2 Item 1 Type of Violation: **Repeat - Serious**

29 CFR 1910.28(b)(3)(iv):(iv) Each employee is protected from falling into a ladderway floor hole or ladderway platform hole by a guardrail system and toeboards erected on all exposed sides, except at the entrance to the hole, where a self-closing gate or an offset must be used:

At a workplace located at 300 Lime Kiln Road, Green Bay, WI in the Harvest Department; Employees were exposed to fall hazards of approximately 11 feet to the floor while using a ladderway hole as a point of access to the Beef Wash Cabinet, which was not equipped with an offset or a self-closing gate.

JBS Green Bay, Inc. was previously cited for a violation of an equivalent Occupational Safety and Health Standard 1910.28(b)(3)(iv), which was contained in OSHA inspection number 1304856, citation number 1, item number 5 and was affirmed as a final order on October 3, 2019, with respect to a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$61,391.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: JBS Green Bay, Inc.
Inspection Site: 1330 Lime Kiln Road, Green Bay, WI 54311

Citation 2 Item 2 Type of Violation: **Repeat - Serious**

29 CFR 1910.212(a)(1): Types of guarding. One or more methods of machine guarding shall be provided to protect the operator and other employees in the machine area from hazards such as those created by point of operation, ingoing nip points, rotating parts, flying chips and sparks. Examples of guarding methods are-barrier guards, two-hand tripping devices, electronic safety devices, etc.:

a) On or about January 6, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Lower Kill/Variety Area; Employees working and walking in close proximity to the waste auger conveyor, were exposed to ingoing nip point and/or rotating parts hazards from the unguarded powered auger.

b) On or about December 23, 2022, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Harvest Department; Employees working at the second transfer were exposed to pinch point hazards from the automatic upward movement of the chain and shackle initially wrapped around the cow's leg.

JBS Green Bay, Inc. was previously cited for a violation of an equivalent Occupational Safety and Health Standard 1910.212(a)(1), which was contained in OSHA inspection number 1304856, citation number 1, item number 5 and was affirmed as a final order on October 3, 2019, with respect to a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$61,391.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: JBS Green Bay, Inc.
Inspection Site: 1330 Lime Kiln Road, Green Bay, WI 54311

Citation 2 Item 3 Type of Violation: **Repeat - Serious**

29 CFR 1910.212(a)(3)(ii): The point of operation of machines whose operation exposes an employee to injury, shall be guarded. The guarding device shall be in conformity with any appropriate standards therefor, or, in the absence of applicable specific standards, shall be so designed and constructed as to prevent the operator from having any part of his body in the danger zone during the operating cycle:

- a) On or about March 1, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Fabrication Department; On the BT-6 metal band saws, the unused portion of the rotating band saw blade was not reduced to within 1/4 inches of the piece being cut on the saw.
- b) On or about March 1, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Fabrication Department; On the BT-5 metal band saws, the unused portion of the rotating band saw blade was not reduced to within 1/4 inches of the piece being cut on the saw.
- c) On or about March 1, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Fabrication Department; On the BT-3 metal band saws, the unused portion of the rotating band saw blade was not reduced to within 1/4 inches of the piece being cut on the saw.

JBS Green Bay, Inc. was previously cited under the name JBS Foods, Inc. dba Swift Beef Company for a Serious violation of this Occupational Safety and Health Standard, 29 CFR 1910.212(a)(3)(ii), which was affirmed as a final order on January 29, 2020, which was contained in OSHA Inspection number 1364425, citation number 2, item number 1, and was affirmed as a final order on with respect to a workplace located at 5950 Trails End Road, Cactus, Texas 79013.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:
Proposed Penalty:

July 06, 2023
\$61,391.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: JBS Green Bay, Inc.
Inspection Site: 1330 Lime Kiln Road, Green Bay, WI 54311

Citation 3 Item 1 Type of Violation: **Repeat - Other**

29 CFR 1910.305(b)(2)(i): All pull boxes, junction boxes, and fittings shall be provided with covers identified for the purpose. If metal covers are used, they shall be grounded. In completed installations, each outlet box shall have a cover, faceplate, or fixture canopy. Covers of outlet boxes having holes through which flexible cord pendants pass shall be provided with bushings designed for the purpose or shall have smooth, well-rounded surfaces on which the cords may bear:

- a) On or about March 1, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Fabrication Department; An electrical outlet box cover on the block wall near the end of the BT-6 table did not have a cover.
- b) On or about March 8, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Rendering Department; The junction box affixed to surface above the bone bin discharge auger did not have a cover.

JBS Green Bay, Inc. was previously cited for a violation of an equivalent Occupational Safety and Health Standard 1910.305(b)(2)(i), which was contained in OSHA inspection number 1304856, citation number 3, item number 1 and was affirmed as a final order on October 3, 2019, with respect to a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$491.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1642296
Inspection Date(s): 01/06/2023 - 05/23/2023
Issuance Date: 06/13/2023



Citation and Notification of Penalty

Company Name: JBS Green Bay, Inc.
Inspection Site: 1330 Lime Kiln Road, Green Bay, WI 54311

Citation 4 Item 1 Type of Violation: **Other-than-Serious**

29 CFR 1910.1200(f)(6): Workplace labeling. Except as provided in paragraphs (f)(7) and (f)(8) of this section, the employer shall ensure that each container of hazardous chemicals in the workplace is labeled, tagged or marked with either:

On or about January 6, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Trolley Washing Room; The spray pump container, containing Neutraleze LQ, was not labeled to identify the container contents. The label had fallen off due to not being suitable for wet environments.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$0.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1642296
Inspection Date(s): 01/06/2023 - 05/23/2023
Issuance Date: 06/13/2023



Citation and Notification of Penalty

Company Name: JBS Green Bay, Inc.
Inspection Site: 1330 Lime Kiln Road, Green Bay, WI 54311

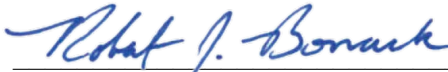
Citation 4 Item 2 Type of Violation: **Other-than-Serious**

29 CFR 1910.1200(g)(8): The employer shall maintain in the workplace copies of the required safety data sheets for each hazardous chemical and shall ensure that they are readily accessible during each work shift to employees when they are in their work area(s). (Electronic access and other alternatives to maintaining paper copies of the safety data sheets are permitted as long as no barriers to immediate employee access in each workplace are created by such options.)

On or about May 10, 2023, at a workplace located at 1330 Lime Kiln Road, Green Bay, Wisconsin in the Trolley Wash Area; Safety Data Sheet(s) for acids sprayed and/or used to drip trolleys were not readily accessible to employees.

Date By Which Violation Must be Abated:
Proposed Penalty:

June 28, 2023
\$1,378.00


Robert J. Bonack
Area Director

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration
1648 Tri Park Way
Appleton, WI 54914



INVOICE / DEBT COLLECTION NOTICE

Company Name: JBS Green Bay, Inc.
Inspection Site: 1330 Lime Kiln Road, Green Bay, WI 54311
Issuance Date: 06/13/2023

Summary of Penalties for Inspection Number: 1642296

Citation 1 Item 1, Serious	\$9,822.00
Citation 1 Item 2, Serious	\$12,278.00
Citation 1 Item 3, Serious	\$9,822.00
Citation 1 Item 4, Serious	\$9,822.00
Citation 2 Item 1, Repeat - Serious	\$61,391.00
Citation 2 Item 2, Repeat - Serious	\$61,391.00
Citation 2 Item 3, Repeat - Serious	\$61,391.00
Citation 3 Item 1, Repeat - Other	\$491.00
Citation 4 Item 1, Other-than-Serious	\$0.00
Citation 4 Item 2, Other-than-Serious	\$1,378.00

TOTAL PROPOSED PENALTIES: **\$227,786.00**

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically at www.pay.gov. At the top of the pay.gov homepage, type "OSHA" in the Search field and select Search. From the **OSHA Penalty Payment Form** search result, select Continue. The direct link is: <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

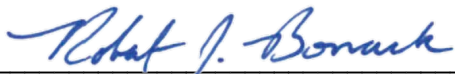
If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to two times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

Interest: Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

Delinquent Charges: A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

Administrative Costs: Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



Robert J. Bonack

Area Director

June 14, 2022

Date