

**U.S. Department of Labor** Occupational Safety and Health Administration  
6393 Oak Tree Blvd  
Suite 203  
Independence, OH 44131



06/29/2022

General Aluminum MFG Company  
and its successors  
1370 CHAMBERLAIN BLVD.  
Conneaut, OH 44030

Dear Employer:

Enclosed you will find citations for violations of the Occupational Safety and Health Act of 1970 (the Act) which may have accompanying proposed penalties. Also enclosed is a booklet entitled, "Employer Rights and Responsibilities Following an OSHA Inspection", (OSHA 3000-04R) revised 2018, which explains your rights and responsibilities under the Act. If you have any questions about the enclosed citations and penalties, I would welcome further discussions in person or by telephone. Please contact me at (216) 447-4194.

You will note on page 6 of the booklet that, for violations which you do not contest, you must (1) notify this office promptly by letter that you have taken appropriate corrective action within the time set forth on the citation; and (2) pay any penalties assessed. Please inform me of the abatement steps you have taken and of their dates together with adequate supporting documentation; e.g., drawings or photographs of corrected conditions, purchase/work orders related to abatement actions, air sampling results. This information will allow us to close the case.

As indicated on page 3 of the booklet, you may request an informal conference with me during the 15-working-day notice of contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation or the penalty.

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of the citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete the attached notice at the bottom of this letter and post it next to the Citations as soon as the time, date and the place of the informal conference have been determined. Be sure to bring to the conference with you any and all supporting documentation of existing conditions as well as of any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at [www.osha.gov](http://www.osha.gov). If you have any dispute with the accuracy of the information displayed, please contact this office.

Sincerely,



**Howard B Eberts**  
Area Director

Type text here

Enclosures

**U.S. Department of Labor**  
Occupational Safety and Health Administration  
6393 Oak Tree Blvd  
Suite 203  
Independence, OH 44131



## Citation and Notification of Penalty

**To:**  
General Aluminum MFG Company  
and its successors  
1370 CHAMBERLAIN BLVD.  
Conneaut, OH 44030

**Inspection Number:** 1570912  
**Inspection Date(s):** 01/03/2022 - 06/29/2022  
**Issuance Date:** 06/29/2022

**Inspection Site:**  
1370 CHAMBERLAIN BLVD.  
Conneaut, OH 44030

*The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.*

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty **you either call to schedule an informal conference (see paragraph below) or** you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

**Posting** - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

**Informal Conference** - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period by calling (216) 447-4194. During such an informal conference, you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

**Right to Contest** – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. **Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.**

**Penalty Payment** – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance. You can also make your payment electronically at [www.pay.gov](http://www.pay.gov). At the top of the [pay.gov](http://www.pay.gov) homepage, type "OSHA" in the Search field and select Search. From **OSHA Penalty Payment Form** search result, select Continue. The direct link is:

<https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

**Notification of Corrective Action** – For each violation which you do not contest, you must provide **abatement certification** to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that **abatement documentation** is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

**Employer Discrimination Unlawful** – The law prohibits discrimination by an employer against an

employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

**Employer Rights and Responsibilities** – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

**Notice to Employees** – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

**Inspection Activity Data** – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at [www.osha.gov](http://www.osha.gov). If you have any dispute with the accuracy of the information displayed, please contact this office.



## NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 06/29/2022. The conference will be held by telephone or at the OSHA office located at 6393 Oak Tree Blvd, Suite 203, Independence, OH 44131 on \_\_\_\_\_ at \_\_\_\_\_.

Employees and/or representatives of employees have a right to attend an informal conference.

**CERTIFICATION OF CORRECTIVE ACTION WORKSHEET**

**Inspection Number: 1570912**

Company Name: General Aluminum MFG Company  
Inspection Site: 1370 CHAMBERLAIN BLVD., Conneaut, OH 44030  
Issuance Date: 06/29/2022

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 6393 Oak Tree Blvd, Suite 203, Independence, OH 44131.**

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Date

\_\_\_\_\_  
Typed or Printed Name

\_\_\_\_\_  
Title

**NOTE: 29 USC 666(g)** whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

**POSTING:** A copy of completed Corrective Action Worksheet should be posted for employee review

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1570912  
**Inspection Date(s):** 01/03/2022 - 06/29/2022  
**Issuance Date:** 06/29/2022



**Citation and Notification of Penalty**

**Company Name:** General Aluminum MFG Company  
**Inspection Site:** 1370 CHAMBERLAIN BLVD., Conneaut, OH 44030

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 1 a Type of Violation: **Serious**

29 CFR 1910.132(a): Protective equipment was not used when necessary, whenever hazards capable of causing injury and impairment were encountered:

General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022: the employer did not ensure that adequate personal protective equipment (PPE) was provided and required for use by employees tasked with hand pouring of molten aluminum at the Tower Bracket and W.S. Links tilt mold devices. Employees were required to wear cotton clothing, gloves, foot protection (spats), and long sleeves however were not required to utilize aprons. The hazard assessment performed by the company failed to address the additional requirement of a body length appropriate material apron for molten aluminum.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated: August 04, 2022  
Proposed Penalty: \$14,502.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1570912  
**Inspection Date(s):** 01/03/2022 - 06/29/2022  
**Issuance Date:** 06/29/2022



**Citation and Notification of Penalty**

**Company Name:** General Aluminum MFG Company  
**Inspection Site:** 1370 CHAMBERLAIN BLVD., Conneaut, OH 44030

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Citation 1 Item 1 b Type of Violation: **Serious**

29 CFR 1910.132(d)(1)(i): When the employer had assessed the workplace hazard(s) and determined that hazard(s) were present, the employer did not select and/or use the types of personal protective equipment that would protect the affected employee from the hazards identified in the hazard assessment;

General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022 the employer did not ensure that adequate personal protective equipment (PPE) was selected and utilized by employees tasked with hand pouring of molten aluminum at the Tower Bracket and W.S. Links tilt mold devices. The employer failed to select body aprons and face shields to protect employees during pouring operations.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	August 04, 2022
Proposed Penalty:	\$0.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1570912  
**Inspection Date(s):** 01/03/2022 - 06/29/2022  
**Issuance Date:** 06/29/2022



**Citation and Notification of Penalty**

**Company Name:** General Aluminum MFG Company  
**Inspection Site:** 1370 CHAMBERLAIN BLVD., Conneaut, OH 44030

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Citation 1 Item 1 c Type of Violation: **Serious**

29 CFR 1910.133(a)(1): The employer did not ensure that each affected employee uses appropriate eye or face protection when exposed to eye or face hazards from flying particles, molten metal, liquid chemicals, acids or caustic liquids, chemical gases or vapors, or potentially injurious light radiation:

General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022 the employer did not ensure that face shields were provided to and utilized by employees tasked with hand pouring of molten aluminum at the Tower Bracket and W.S. Links tilt mold devices. Employees were observed performing the activity with only safety glasses.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated: August 04, 2022  
Proposed Penalty: \$0.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1570912  
**Inspection Date(s):** 01/03/2022 - 06/29/2022  
**Issuance Date:** 06/29/2022



**Citation and Notification of Penalty**

**Company Name:** General Aluminum MFG Company  
**Inspection Site:** 1370 CHAMBERLAIN BLVD., Conneaut, OH 44030

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Citation 1 Item 2 Type of Violation: **Serious**

29 CFR 1910.305(b)(2)(i): Pull boxes, junction boxes, and fittings were not provided with covers approved for the purpose:

General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022: the employer did not ensure live electrical components including conductive wiring were guarded against accidental contact. An electrical junction box was not covered on the door to the robotic pour cell area of the 10 speed table, thereby exposing employees to an electrical shock hazard of approximately 120 VAC.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	August 04, 2022
Proposed Penalty:	\$11,396.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



## **Citation and Notification of Penalty**

**Company Name:** General Aluminum MFG Company  
**Inspection Site:** 1370 CHAMBERLAIN BLVD., Conneaut, OH 44030

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### Citation 2 Item 1    Type of Violation: **Repeat - Serious**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

- a) General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022: the employer did not ensure operators working on the "10 Speed" Tilt Pour Turntable located in the foundry area, utilized lockout procedures when performing work such as but not limited to maintenance and servicing tasks. Employees routinely enter the turntable area to access individual tilt pour presses for service and maintenance. Tasks include but are not limited to, attaching water and hydraulic hoses, repairing of hydraulic and water leaks, and general cleaning/ housekeeping. During these tasks employees are exposed to hazardous moving machinery such as but not limited to the tilting of mold presses and closing of the molds.
- b) General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022: the employer did not ensure operators working on the "580" Tilt Pour Turntable located in the foundry area, utilized lockout procedures when performing work such as but not limited to maintenance and servicing tasks. Employees routinely enter the turntable area to access individual tilt pours presses for service and maintenance. Tasks include but are not limited to, attaching water and hydraulic hoses, repairing of hydraulic and water leaks, and general cleaning/ housekeeping. During these tasks employees are exposed to hazardous moving machinery such as but not limited to the tilting of mold presses and closing of the molds.
- c) General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022: the employer did not ensure operators working on the Tower Bracket Hand Pour Tilt Molds located in the foundry area, utilized lockout procedures when performing work such as but not limited to, cleaning under the tilt mold table. Employees were observed under the tilt mold area as it was in the horizontal position to remove casting debris and general cleaning. During this task employees are exposed to the mold table tilting back to the vertical position, exposing the employee to struck by and caught in hazards.

General Aluminum Manufacturing Co. was previously cited for a violation of this Occupational Safety and Health Standard 29 CFR 1910.147 (c)(4)(i), which was contained in OSHA inspection number 1134563, citation number 1, item number 1, and was affirmed as a final order on December 14, 2017, with respect to a workplace located at 1370 Chamberlain Rd. Conneaut, OH.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1570912  
**Inspection Date(s):** 01/03/2022 - 06/29/2022  
**Issuance Date:** 06/29/2022



**Citation and Notification of Penalty**

**Company Name:** General Aluminum MFG Company  
**Inspection Site:** 1370 CHAMBERLAIN BLVD., Conneaut, OH 44030

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General Aluminum Manufacturing Co. was previously cited for a violation of an equivalent Occupational Safety and Health Standard 29 CFR 1910.147(d)(3), which was contained in OSHA inspection number 1060722, citation number 1, item number 1a, and was affirmed as a final order on February 27, 2017 with respect to a workplace located at 13663 Short Rd., Wapakoneta, OH.

General Aluminum Manufacturing Co. was previously cited for a violation of an equivalent Occupational Safety and Health Standard 29 CFR 1910.147 (d)(4)(i), which was contained in OSHA inspection number 1050654, citation number 1, item number 2, and was affirmed as a final order on March 3, 2017 with respect to a workplace located at 5159 S. Prospect St., Ravenna, OH.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated: August 04, 2022  
Proposed Penalty: \$145,027.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



## **Citation and Notification of Penalty**

**Company Name:** General Aluminum MFG Company  
**Inspection Site:** 1370 CHAMBERLAIN BLVD., Conneaut, OH 44030

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### Citation 2 Item 2    Type of Violation: **Repeat - Serious**

29 CFR 1910.212(a)(1): One or more methods of machine guarding was not provided to protect the operator and other employees in the machine area from hazards such as those created by point of operation, ingoing nip points, rotating parts, flying chips and sparks:

- a) General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022 the employer did not ensure the six (6) tilt pour permanent mold machines of the "580" turntable located in the foundry area were effectively guarded to protect employees from pinch point hazards created by the movement of the machinery. Additionally, employees were exposed to the pinch point between the upper and lower molds when closing within the press.
- b) General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022 the employer did not ensure the automatic pour area of the "580" turntable located in the foundry area was effectively guarded to protect employees from movement of the automatic (robotic) pouring machinery. Employees were exposed to the movement of the robotic arm and ladle containing molten aluminum. Barrier guarding was removed from the area prior to production for mold preparations. The effective barrier guarding was not put in place prior to operation of the auto pour area.
- c) General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022 the employer did not ensure the two (2) tilt hand pour permanent mold machines known as Tower Bracket Molds in the foundry area were effectively guarded to protect employees from pinch point hazards created by the movement of the machinery. Employees were exposed to the movement or tilting of the press molds themselves from the vertical to horizontal position. Additionally, employees were exposed to the pinch point between the upper and lower molds when closing within the press.
- d) General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022 the employer did not ensure the four (4) tilt hand pour permanent mold machines known as W.S. Links Molds in the foundry area were effectively guarded to protect employees from pinch point hazards created by the movement of the machinery. Employees were exposed to the movement or tilting of the press molds themselves from the vertical to horizontal position.
- e) General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022 the employer did not ensure the four (4) sand core machines located in the sand core area were effectively guarded to protect employees from pinch point hazards created by the movement of the machinery. Employees were exposed to the

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** General Aluminum MFG Company  
**Inspection Site:** 1370 CHAMBERLAIN BLVD., Conneaut, OH 44030

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closing of the sand filler and CO2 blower attachments onto the core mold area.

General Aluminum Manufacturing Co. was previously cited for a violation of an equivalent Occupational Safety and Health Standard 29 CFR 1910.212(a)(3)(ii), which was contained in OSHA inspection number 1103613, citation number 1, item number 1, and was affirmed as a final order on February 27, 2017 with respect to a workplace located at 5159 S. Prospect St., Ravenna, OH.

General Aluminum Manufacturing Co. was previously cited for a violation of this Occupational Safety and Health Standard 29 CFR 1910.212(a)(1), which was contained in OSHA inspection number 1081573, citation number 1, item number 1, and was affirmed as a final order on February 27, 2017 with respect to a workplace located at 5159 S. Prospect St., Ravenna, OH.

General Aluminum Manufacturing Co. was previously cited for a violation of this Occupational Safety and Health Standard 29 CFR 1910.212(a)(1), which was contained in OSHA inspection number 1060722, citation number 1, item number 1b, and was affirmed as a final order on February 27, 2017 with respect to a workplace located at 13663 Short Rd., Wapakoneta, OH.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

<b>Date By Which Violation Must be Abated:</b>	<b>August 04, 2022</b>
<b>Proposed Penalty:</b>	<b>\$145,027.00</b>

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1570912  
**Inspection Date(s):** 01/03/2022 - 06/29/2022  
**Issuance Date:** 06/29/2022



**Citation and Notification of Penalty**

**Company Name:** General Aluminum MFG Company  
**Inspection Site:** 1370 CHAMBERLAIN BLVD., Conneaut, OH 44030

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Citation 3 Item 1 Type of Violation: **Other-than-Serious**

29 CFR 1910.303(f)(4): Disconnecting means were not capable of accepting a lock in the open position:

General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022: the employer did not ensure the a means in which to apply a lock to the power disconnect on the main control panel of the #900 sand core machine was provided. At the time of inspection, the switch was broken and in need of repair.

Date By Which Violation Must be Abated:  
Proposed Penalty:

August 04, 2022  
\$0.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1570912  
**Inspection Date(s):** 01/03/2022 - 06/29/2022  
**Issuance Date:** 06/29/2022



**Citation and Notification of Penalty**

**Company Name:** General Aluminum MFG Company  
**Inspection Site:** 1370 CHAMBERLAIN BLVD., Conneaut, OH 44030

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Citation 3 Item 2 Type of Violation: **Other-than-Serious**

29 CFR 1910.1200(f)(6): The employer did not ensure that each container of hazardous chemicals in the workplace was labeled, tagged or marked with the product identifier, signal word, hazard statement(s), pictogram(s), precautionary statement(s) and name, address, and telephone number of the chemical manufacturer, importer, or other responsible party:

General Aluminum Manufacturing Co. located in Conneaut, Ohio: On or about January 3, 2022: the employer did not ensure that containers with hazardous chemicals residing within them were properly labeled. A transparent bottle (1 gallon) of lubricant was located near the robotic cell of the 580 table which was not labelled as to its contents.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated: August 04, 2022  
Proposed Penalty: \$0.00

  
\_\_\_\_\_  
**Howard B Eberts**  
Area Director

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

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**U.S. Department of Labor**  
Occupational Safety and Health Administration  
6393 Oak Tree Blvd  
Suite 203  
Independence, OH 44131



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## INVOICE / DEBT COLLECTION NOTICE

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**Company Name: General Aluminum MFG Company**  
**Inspection Site: 1370 CHAMBERLAIN BLVD., Conneaut, OH 44030**  
**Issuance Date: 06/29/2022**

Summary of Penalties for Inspection Number: 1570912

Citation 1 Item 1a, Serious	\$14,502.00
Citation 1 Item 1b, Serious	\$0.00
Citation 1 Item 1c, Serious	\$0.00
Citation 1 Item 2, Serious	\$11,396.00
Citation 2 Item 1, Repeat - Serious	\$145,027.00
Citation 2 Item 2, Repeat - Serious	\$145,027.00
Citation 3 Item 1, Other-than-Serious	\$0.00
Citation 3 Item 2, Other-than-Serious	\$0.00

**TOTAL PROPOSED PENALTIES: \$315,952.00**

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically at [www.pay.gov](http://www.pay.gov). At the top of the [pay.gov](http://www.pay.gov) homepage, type "OSHA" in the Search field and select Search. From the **OSHA Penalty Payment Form** search result, select Continue. The direct link is: <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to two times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

**Interest:** Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

**Delinquent Charges:** A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

**Administrative Costs:** Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



**Howard B Eberts**  
Area Director

June 29, 2022

Date