

Este documento es muy importante. Si No habla inglés,
busque un traductor o llame al (920) 734-4521.

U.S. Department of Labor Occupational Safety and Health Administration
1648 Tri Park Way
Appleton, WI 54914
Phone: (920) 734-4521 Fax: (920) 734-2661



July 29, 2016

Dear Todd Pagel,

On 03/09/2016, an OSHA compliance officer met with you or your representative as part of an inspection at 1955 Brunner Drive Waupaca, WI 54981. This letter includes the citations for the violations that were found (see summary below). Please choose one of the three options from the box to the right and complete the associated steps found on the following page **within 15 working days**. Please call us if you have any questions about the enclosed citation and/or penalties; we are here to help you choose the best option to resolve your citation as quickly as possible.

Sincerely,

Robert J. Bonack, Area Director

Your Citation Summary
Waupaca Foundry Inc. (Plant 2,3)
Inspection Number: 1131016

Total Amount Due: \$56950.00
Payment Due Date: 15 working days
after receipt of
this letter

You must correct each violation by the date listed in the Citation and Notification of Penalty. Please see the violations and the correction deadline for each violation starting on page 6.

Total Number of Violations : 6
Your First Correction Deadline is:
09/07/2016

**Step 1 – Choose a Response
Option and
Act within 15 working days**

Respond now before you lose the ability to discuss potential adjustments to penalty amounts and/or due dates. Please choose one option below and complete the steps on the next page.

Option #1 – Discuss with OSHA

I would like to discuss the citation with an OSHA representative. This may lead to changes in the penalty amount, due date or correction deadlines (if appropriate).

Option #2 – Correct and Pay

I agree with the citation, penalties, and correction deadlines, and do not contest.

Option #3 – Contest the Citation

I do not agree with the citation, penalties, and/or correction deadlines, and would like to contest.

Questions or Concerns?

If you have any questions or concerns regarding the citation, penalties, and/or correction deadlines, please call us at (920) 734-4521.

Step 1 – Complete One Option Checklist

Please post a copy of the citation at or near the place where each violation occurred, even if you plan to contest. You can use the checklist to the right to help plan your next steps. Please do not send in your checklist.

Option #1 – Discuss with OSHA

I will complete by:



1. Call: Kristopher Schleis, Safety & Health Clerk, at (920) 734-4521 as soon as possible to schedule a meeting with an OSHA representative that must occur **within 15 working days** of receiving this citation. Bring supporting documentation of existing conditions and corrections done thus far. If necessary, you can still contest the citation after this meeting. ****This meeting does NOT extend your 15 working day deadline to contest the citation.****

 ___ / ___

2. Fill in and post the attached "Notice to Employees OSHA Informal Conference" after scheduling meeting.

 ___ / ___

Option #2 – Correct Violations and Pay Penalty

I will complete by:



1. Correct violations, then complete and mail the attached "Certification of Corrective Action Worksheet" along with the appropriate evidence of repair (e.g. photos, purchase orders, etc.) to the OSHA office listed on the first page, **postmarked within 10 calendar days** after each violation's correction deadline and include any required evidence. **If these documents are transmitted by means other than mailing, the date the Agency received the documents is the date of submission.**

 ___ / ___

2. Pay the **Total Penalty** by using one of the following methods:
****Include your Inspection Number (see first page) on the payment.****

 ___ / ___

Pay Online: Search "OSHA" on www.pay.gov and complete the "OSHA Penalty Payment Form." Pay by debit, credit or Automated Clearing House (ACH) **within 15 working days**. Penalties over \$25,000 must be paid by ACH and require a Transaction ID (Call 202-693-2170 to obtain one).

Pay by Check: Mail check or money order payable to "DOL-OSHA" for the Total Penalty to the OSHA office listed on the first page **within 15 working days**.

Option #3 – Contest the Citation

I will complete by:



Mail a letter of intent to legally contest to the OSHA office listed on the first page, postmarked **within 15 working days**.

 ___ / ___

U.S. Department of Labor
Occupational Safety and Health Administration
1648 Tri Park Way
Appleton, WI 54914
Phone: 920-734-4521 Fax: 920-734-2661



Citation and Notification of Penalty

To:
Waupaca Foundry Inc. (Plant 2,3)
and its successors
1955 Brunner Drive
Waupaca, WI 54981

Inspection Number: 1131016
Inspection Date(s): 03/09/2016 - 06/14/2016
Issuance Date: 07/29/2016

Inspection Site:
1955 Brunner Drive
Waupaca, WI 54981

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty **you either call to schedule an informal conference (see paragraph below) or you mail a notice of contest** to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

Posting - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

Informal Conference - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

Right to Contest – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. **Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.**

Penalty Payment – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is:

<https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>.

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

Notification of Corrective Action – For each violation which you do not contest, you must provide *abatement certification* to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that *abatement documentation* is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

Employer Discrimination Unlawful – The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

Employer Rights and Responsibilities – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

Notice to Employees – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

Inspection Activity Data – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at www.osha.gov. If you have any dispute with the accuracy of the information displayed, please contact this office.



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 07/29/2016. The conference will be held by telephone or at the OSHA office located at 1648 Tri Park Way, Appleton, WI 54914 on _____ at _____.

Employees and/or representatives of employees have a right to attend an informal conference.

CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

Inspection Number: 1131016

Company Name: Waupaca Foundry Inc. (Plant 2,3)
Inspection Site: 1955 Brunner Drive, Waupaca, WI 54981
Issuance Date: 07/29/2016

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 1648 Tri Park Way, Appleton, WI 54914**

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

Signature

Date

Typed or Printed Name

Title

NOTE: 29 USC 666(g) whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

POSTING: A copy of completed Corrective Action Worksheet should be posted for employee review



Citation and Notification of Penalty

Company Name: Waupaca Foundry Inc. (Plant 2,3)
Inspection Site: 1955 Brunner Drive, Waupaca, WI 54981

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 1 a Type of Violation: **Serious**

29 CFR 1910.1000(a)(2): Employee(s) were exposed to an airborne concentration of carbon monoxide listed in Table Z-1 in excess of the 8 hour Time Weighted Average concentration of 50 parts per million (ppm):

At the VMM #6 machine of Plant 3, a VMM operator was exposed to carbon monoxide at a level of 61 ppm as an 8-hour TWA on March 31, 2016, approximately 1.2 times the PEL of 50 ppm. This exposure was determined by air sampling conducted over 487 minutes.

Date By Which Violation Must be Abated:
Proposed Penalty:

11/09/2016
\$3400.00



Citation and Notification of Penalty

Company Name: Waupaca Foundry Inc. (Plant 2,3)
Inspection Site: 1955 Brunner Drive, Waupaca, WI 54981

Citation 1 Item 1 b Type of Violation: **Serious**

29 CFR 1910.1000(e): Feasible administrative or engineering controls were not determined and implemented to achieve compliance with the limits prescribed in 29 CFR 1910.1000(a) through (d):

At the VMM #6 machine of Plant 3, a VMM operator was exposed to carbon monoxide at a level of 61 ppm as an 8-hour TWA on March 31, 2016, approximately 1.2 times the PEL of 50 ppm. This exposure was determined by air sampling conducted over 487 minutes.

Applicable engineering or administrative controls may include, but are not limited to the following:

- 1) Conduct thorough air studies in the Plant 3 VMM areas to verify carbon monoxide sources, existing controls, employee proximity to sources and job tasks which expose employees in order to determine the most effective engineering and administrative controls.
- 2) Adjust fresh air supply system at slagging/ladle cleaning positions in order to bring clean fresh air as close to the employees' breathing zones as possible to reduce re-entrainment of carbon monoxide and other byproducts of the molten metal/pouring process.
- 3) Supplement engineering controls with administrative controls by reducing the amount of time employees are exposed to carbon monoxide while conducting job tasks with the highest exposure levels.

Date By Which Violation Must be Abated:

11/09/2016



Citation and Notification of Penalty

Company Name: Waupaca Foundry Inc. (Plant 2,3)
Inspection Site: 1955 Brunner Drive, Waupaca, WI 54981

Citation 1 Item 2 Type of Violation: **Serious**

29 CFR 1910.1048(n)(1): The employer did not ensure that all employees who were assigned to workplaces where there was exposure to formaldehyde participated in a training program:

On or about March 9, 2016, the employer did not ensure that all employees who were assigned to workplaces where there was exposure to formaldehyde at or above 0.1 parts per million (ppm) participated in a formaldehyde training program:

- a) At the Core 31 machine in Plant 3 Core Room, a Core Room operator was exposed to formaldehyde at a level of 0.14 ppm as an 8-hour TWA on April 27, 2016. This exposure was determined by air sampling conducted over 511 minutes.
- b) At the Core 34 machine in Plant 3 Core Room, a Core Room operator was exposed to formaldehyde at a level of 0.23 ppm as an 8-hour TWA on April 27, 2016. This exposure was determined by air sampling conducted over 497 minutes.
- c) At the Core 13 machine in Plant 3 Core Room, a Core Room operator was exposed to formaldehyde at a level of 0.16 ppm as an 8-hour TWA on April 28, 2016. This exposure was determined by air sampling conducted over 491 minutes.
- d) At the Core 12 machine in Plant 3 Core Room, a Core Room operator was exposed to formaldehyde at a level of 0.40 ppm as an 8-hour TWA on April 28, 2016. This exposure was determined by air sampling conducted over 478 minutes.

All provision of 29 CFR 1910.1048(n)(3)(i) through (vii) must be covered in a formaldehyde training program. Key elements include, but are not limited to the following:

- 1) Contents of formaldehyde standard
- 2) Signs, symptoms, and health effects of formaldehyde exposure
- 3) Reporting of issues to management
- 4) Description of formaldehyde sources, routes of entry and safe work practices
- 5) Review of spill and emergency procedures

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1131016
Inspection Date(s): 03/09/2016 - 06/14/2016
Issuance Date: 07/29/2016



Citation and Notification of Penalty

Company Name: Waupaca Foundry Inc. (Plant 2,3)
Inspection Site: 1955 Brunner Drive, Waupaca, WI 54981

Date By Which Violation Must be Abated:
Proposed Penalty:

09/07/2016
\$2550.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Waupaca Foundry Inc. (Plant 2,3)
Inspection Site: 1955 Brunner Drive, Waupaca, WI 54981

Citation 2 Item 1 Type of Violation: **Repeat**

29 CFR 1910.95(b)(1): When employees were subjected to sound exceeding those listed in Table G-16, feasible administrative or engineering controls were not utilized:

- a) In the Pattern Cleaning area of Plant 2, a Pattern Cleaner employee was exposed to noise at 1631% (noise dose) of the allowable noise dose of 100% during a sample period of 445 minutes during one shift on March 30, 2016. 1631% is equivalent to an 8-hour TWA sound level of 110.1 dBA.
- b) In the Shakeout area of Plant 3, a Shakeout employee was exposed to noise at 1567.2% (noise dose) of the allowable noise dose of 100% during a sample period of 489 minutes during one shift on March 31, 2016. 1567.2% is equivalent to an 8-hour TWA sound level of 109.8 dBA.
- c) In the Shakeout area of Plant 3, a Shakeout employee was exposed to noise at 1712.2% (noise dose) of the allowable noise dose of 100% during a sample period of 476 minutes during one shift on March 31, 2016. 1712.2% is equivalent to an 8-hour TWA sound level of 110.4 dBA.
- d) In the Shakeout area of Plant 3, a Shakeout employee was exposed to noise at 1777.0% (noise dose) of the allowable noise dose of 100% during a sample period of 480 minutes during one shift on March 31, 2016. 1777.0% is equivalent to an 8-hour TWA sound level of 110.7 dBA.
- e) In the Shakeout area of Plant 3, a Shakeout employee was exposed to noise at 1785.2% (noise dose) of the allowable noise dose of 100% during a sample period of 484 minutes during one shift on March 31, 2016. 1785.2% is equivalent to an 8-hour TWA sound level of 110.8 dBA.
- f) In the Shakeout area of Plant 3, a Shakeout employee was exposed to noise at 1621.6% (noise dose) of the allowable noise dose of 100% during a sample period of 485 minutes during one shift on March 31, 2016. 1621.6% is equivalent to an 8-hour TWA sound level of 110.1 dBA.
- g) In the Shakeout area of Plant 3, a Shakeout employee was exposed to noise at 2030.3% (noise dose) of the allowable noise dose of 100% during a sample period of 471 minutes during one shift on March 31, 2016. 2030.3% is equivalent to an 8-hour TWA sound level of 111.7 dBA.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Waupaca Foundry Inc. (Plant 2,3)
Inspection Site: 1955 Brunner Drive, Waupaca, WI 54981

h) In the Shakeout area of Plant 3, a Shakeout employee was exposed to noise at 1872.7% (noise dose) of the allowable noise dose of 100% during a sample period of 473 minutes during one shift on March 21, 2016. 1872.7% is equivalent to an 8-hour TWA sound level of 111.1 dBA.

i) In the Pattern Cleaning area of Plant 3, a Pattern Cleaner employee was exposed to noise at 792.1% (noise dose) of the allowable noise dose of 100% during a sample period of 490 minutes during one shift on May 4, 2016. 792.1% is equivalent to an 8-hour TWA sound level of 104.9 dBA.

Applicable administrative or engineering controls may include, but are not limited to the following:

1. Conduct thorough noise studies in the Pattern Cleaning Areas (Plant 2 and Plant 3) and the Shakeout shacks (Plant 3) to verify noise sources, source noise frequencies, reflective surfaces and employee operations/positions for most effective engineering controls.

2. Pattern Cleaning (Plant 2 and Plant 3)

i) Enclose the abrasive blasting of patterns and isolate the Pattern Cleaner employee from the noise generated during the abrasive blasting of patterns.

ii) Relocate or redesign the Pattern Cleaning areas by eliminating or reducing the reflective surfaces, such as the cinderblock walls and low metal ceiling, in order to reduce the reverberant noise generated during the abrasive blasting of patterns.

iii) Institute employee rotation or limit individuals' time at Pattern Cleaning to reduce the amount of time the operator is exposed to noise generated during abrasive blasting of patterns.

3. Shakeout

i) Minimize (to the extent possible) the fall height of castings at the transition from the high frequency screens to the sorting tables.

ii) Line the underside of the sorting tables with damping material.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Waupaca Foundry Inc. (Plant 2,3)
Inspection Site: 1955 Brunner Drive, Waupaca, WI 54981

- iii) Increase the distance between employees and the high frequency screen.
- iv) Isolate the Shakeout employees from the noise generated by the high frequency screens and sorting tables.

The Waupaca Foundry, Inc. (Plant 1) was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.95(b)(1), which was contained in OSHA inspection number 1052486, citation number 1, item number 1 and was affirmed as a final order on October 2, 2015, with respect to a workplace located at 406. Division Street, Waupaca, WI 54981.

The Waupaca Foundry, Inc. (Plant 1) was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.95(b)(1), which was contained in OSHA inspection number 940732, citation number 1, item number 1 and was affirmed as a final order on March 7, 2014, with respect to a workplace located at 406 N. Division Street, Waupaca, WI 54981.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	11/09/2016
Proposed Penalty:	\$50000.00



Citation and Notification of Penalty

Company Name: Waupaca Foundry Inc. (Plant 2,3)
Inspection Site: 1955 Brunner Drive, Waupaca, WI 54981

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 2 Item 2 a Type of Violation: **Repeat**

29 CFR 1910.1000(c): An employee(s) was exposed to airborne respirable crystalline silica in excess of the 8-hour time weighted average limits of respirable crystalline silica listed in Table Z-3:

At the South Oval position in Plant 2 Casting Processing area, the South Oval operator was exposed to airborne respirable crystalline silica at a level of 0.61 mg/m³ as an 8-hour TWA on March 30, 2016, approximately 1.9 time the PEL of 0.323 mg/m³. This exposure was determined by air sampling conducted over 451 minutes during one shift, with zero exposure being assumed for the unsampled 29 minutes of an 8-hour work shift.

The Waupaca Foundry Inc. was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.1000(c), which was contained in OSHA inspection number 304011380, citation number 1, item number 1a and was affirmed as a final order on January 15, 2002, with respect to a workplace located at 1955 Brunner Drive, Waupaca, WI 54981.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	10/07/2016
Proposed Penalty:	\$1000.00



Citation and Notification of Penalty

Company Name: Waupaca Foundry Inc. (Plant 2,3)
Inspection Site: 1955 Brunner Drive, Waupaca, WI 54981

Citation 2 Item 2 b Type of Violation: Repeat

29 CFR 1910.1000(e): Feasible administrative or engineering controls were not determined and implemented to achieve compliance with the limits prescribed in 29 CFR 1910.1000(a) through (d):

At the South Oval position in Plant 2 Casting Processing area, the South Oval operator was exposed to airborne respirable crystalline silica at a level of 0.61 mg/m³ as an 8-hour TWA on March 30, 2016, approximately 1.9 time the PEL of 0.323 mg/m³. This exposure was determined by air sampling conducted over 451 minutes during one shift, with zero exposure being assumed for the unsampled 29 minutes of an 8-hour work shift.

Applicable engineering or administrative controls may include, but are not limited to the following:

- 1) Conduct thorough air studies in the Plant 2 Casting Processing Oval areas to verify airborne respirable crystalline silica sources including equipment and casting types that generate the most exposures.
- 2) Reduce the amount of adhered molding sand from castings through enclosed processes (such as cabinet blasting equipment) to reduce the amount of available silica to become airborne during transferring of castings.
- 3) Relocate fresh air supplies as close as possible to the employee's breathing zone to reduce the amount of re-entrained silica dust.

The Waupaca Foundry Inc. was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.1000(e), which was contained in OSHA inspection number 304011380, citation number 1, item number 1b and was affirmed as a final order on January 15, 2002, with respect to a workplace located at 1955 Brunner Drive, Waupaca, WI 54981.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1131016
Inspection Date(s): 03/09/2016 - 06/14/2016
Issuance Date: 07/29/2016



Citation and Notification of Penalty

Company Name: Waupaca Foundry Inc. (Plant 2,3)
Inspection Site: 1955 Brunner Drive, Waupaca, WI 54981

Date By Which Violation Must be Abated:

10/07/2016

A handwritten signature in cursive script, appearing to read "Robert J. Bonack". The signature is written in black ink and is positioned above a horizontal line.

Robert J. Bonack
Area Director

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration
1648 Tri Park Way
Appleton, WI 54914
Phone: 920-734-4521 Fax: 920-734-2661



INVOICE / DEBT COLLECTION NOTICE

Company Name: Waupaca Foundry Inc. (Plant 2,3)
Inspection Site: 1955 Brunner Drive, Waupaca, WI 54981
Issuance Date: 07/29/2016

Summary of Penalties for Inspection Number	1131016
Citation 1, Serious	\$5950.00
Citation 2, Repeat	\$51000.00
TOTAL PROPOSED PENALTIES	\$56950.00

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed

account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

Interest: Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

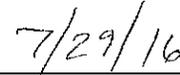
Delinquent Charges: A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

Administrative Costs: Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



Robert J. Bonack

Area Director



Date