

U.S. Department of Labor

Occupational Safety and Health Administration
1222 Spruce Street
Room 9.104
Saint Louis, MO 63103
Phone: 314-425-4249 Fax: 314-425-4289



Citation and Notification of Penalty

To:
AJINOMOTO WINDSOR INC.
and its successors
2 Industrial Drive
Piedmont, MO 63957

Inspection Number: 1123378
Inspection Date(s): 02/10/2016 - 02/18/2016
Issuance Date: 06/15/2016

Inspection Site:
2 Industrial Drive
Piedmont, MO 63957

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty **you either call to schedule an informal conference (see paragraph below) or** you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

Posting - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

Informal Conference - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

Right to Contest – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.

Penalty Payment – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on OSHA Penalty Payment Form. The direct link is:

<https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>.

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

Notification of Corrective Action – For each violation which you do not contest, you must provide *abatement certification* to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that *abatement documentation* is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

Employer Discrimination Unlawful – The law prohibits discrimination by an employer against an

employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

Employer Rights and Responsibilities – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

Notice to Employees – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

Inspection Activity Data – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at www.osha.gov. If you have any dispute with the accuracy of the information displayed, please contact this office.



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 06/15/2016. The conference will be held by telephone or at the OSHA office located at 1222 Spruce Street, Room 9.104, Saint Louis, MO 63103 on _____ at

_____. Employees and/or representatives of employees have a right to attend an informal conference.

CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

Inspection Number: 1123378

Company Name: AJINOMOTO WINDSOR INC.
Inspection Site: 2 Industrial Drive, Piedmont, MO 63957
Issuance Date: 06/15/2016

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 1222 Spruce Street, Room 9.104, Saint Louis, MO 63103**

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

Signature

Typed or Printed Name

Date

Title

NOTE: 29 USC 666(g) whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

POSTING: A copy of completed Corrective Action Worksheet should be posted for employee review



Citation and Notification of Penalty

Company Name: AJINOMOTO WINDSOR INC.
Inspection Site: 2 Industrial Drive, Piedmont, MO 63957

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 1 a Type of Violation: **Serious**

29 CFR 1910.132(f)(1): The employer did not provide training to each employee who is required by this section to use personal protective equipment:

The employer is failing to protect employees from chemical hazards. The condition was most recently observed at 2 Industrial Drive, Piedmont, MO 63957 when the employer failed to adequately train employees who are required to wear protective eye or face protection to prevent splashes by corrosive chemicals.

Abatement certification and abatement documentation is required for this violation. The documentation should include written verification of abatement, applicable measurements or monitoring results, and photographs or video which you believe will be helpful. The abatement certification sheet is enclosed with the citation(s).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	08/02/2016
Proposed Penalty:	\$5000.00



Citation and Notification of Penalty

Company Name: AJINOMOTO WINDSOR INC.
Inspection Site: 2 Industrial Drive, Piedmont, MO 63957

Citation 1 Item 1 b Type of Violation: **Serious**

29 CFR 1910.133(a)(1): The employer did not ensure that each affected employee used appropriate eye or face protection when exposed to eye or face hazards from flying particles, molten metal, liquid chemicals, acids or caustic liquids, chemical gases or vapors, or potentially injurious light radiation:

The employer is failing to protect employees from chemical and struck-by hazards. The condition was most recently observed at 2 Industrial Drive, Piedmont, MO 63957 when the employer failed to ensure employee use of eye or face protection:

- a) Within the Maintenance Shop, employee(s) did not wear eye protection when operating equipment such as the Delta Sander, unknown m/n or s/n, or the Milwaukee Heavy-Duty Bench Grinder, m/n 4920, s/n 41673V-E78-2.
- b) Within the Warehouse Area, employee(s) did not wear eye or face protection when adding corrosive NB-100 Non-Butyl Cleaner Degreaser to the Clarke L33 WB floor scrubber, s/n E12623, used to clean warehouse floors.
- c) Within the Warehouse Area, employee(s) did not wear eye or face protection when adding distilled water to forklift batteries of the Nissan ES, m/n CP1B2L20BS, s/n CP1B2-000608, Nissan ES, m/n CYM02L205FP, s/n CYM02-004521, and the Toyota Electric Fork Truck, m/n 7FB EU20, s/n 12553.

Abatement certification and abatement documentation is required for this violation. The documentation should include written verification of abatement, applicable measurements or monitoring results, and photographs or video which you believe will be helpful. The abatement certification sheet is enclosed with the citation(s).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

07/12/2016



Citation and Notification of Penalty

Company Name: AJINOMOTO WINDSOR INC.
Inspection Site: 2 Industrial Drive, Piedmont, MO 63957

Citation 1 Item 1 c Type of Violation: **Serious**

29 CFR 1910.1200(h)(3)(iii): Employee training did not include the measures employees can take to protect themselves from chemical hazards, including specific procedures the employer had implemented to protect employees from exposure to hazardous chemicals, such as appropriate work practices, emergency procedures and personal protective equipment to be used:

The employer is failing to protect employees from chemical hazards. The condition was most recently observed at 2 Industrial Drive, Piedmont, MO 63957 as the employer is failing to adequately train employees on chemical hazards. Employee hazard communication training did not include the specific procedures employees can take to protect themselves from contact with corrosive chemicals.

Abatement certification and abatement documentation is required for this violation. The documentation should include written verification of abatement, applicable measurements or monitoring results, and photographs or video which you believe will be helpful. The abatement certification sheet is enclosed with the citation(s).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

08/02/2016



Citation and Notification of Penalty

Company Name: AJINOMOTO WINDSOR INC.
Inspection Site: 2 Industrial Drive, Piedmont, MO 63957

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 2 a Type of Violation: **Serious**

29 CFR 1910.134(f)(2): The employer did not ensure that an employee using a tight-fitting respirator is fit tested prior to initial use, whenever a different respirator facepiece (size, style, make or model) is used, and at least annually thereafter:

The employer is failing to prevent employee exposure to air contaminants. The employer allows employees to be exposed to hazardous conditions by failing to fit test employees required to wear tight-fitting respirators. Employees in the maintenance and sanitation departments who are required to wear full and half mask negative pressure respirators were not annually fit tested and fit tested when provided different respiratory protection:

- a) Maintenance mechanics use MSA Full-Facepiece respirators, Advantage 3100 model with MSA Phosphine/Ammonia/Chlorine/P100 canisters, part number 10059903, when entering the motor room to perform anhydrous ammonia system repair, maintenance, and to respond to leaks have not been fit tested.
- b) The sanitation supervisor uses a North half mask respirator, 7700 series, with a North Multi-Purpose cartridge, part number 75SC, during sanitation fogging operations using Glacial Clean, containing hydrogen peroxide and acetic acid, but has not been fit tested for the respirator.
- c) Within the waste water treatment plant, maintenance mechanics are required to wear Condor N-95, m/n 22EL81, particulate respirators daily when mixing hydrated lime to maintain the pH of the waste water.

Abatement certification and abatement documentation is required for this violation. The documentation should include written verification of abatement, applicable measurements or monitoring results, and photographs or video which you believe will be helpful. The abatement certification sheet is enclosed with the citation(s).

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1123378
Inspection Date(s): 02/10/2016 - 02/18/2016
Issuance Date: 06/15/2016



Citation and Notification of Penalty

Company Name: AJINOMOTO WINDSOR INC.
Inspection Site: 2 Industrial Drive, Piedmont, MO 63957

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:
Proposed Penalty:

08/02/2016
\$5000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: AJINOMOTO WINDSOR INC.
Inspection Site: 2 Industrial Drive, Piedmont, MO 63957

Citation 1 Item 2 b Type of Violation: **Serious**

29 CFR 1910.134(g)(1)(i)(A): Respirators with tight-fitting facepieces were worn by employees who had facial hair that came between the sealing surface of the facepiece and the face or that interfered with valve function:

The employer is failing to prevent employee exposure to air contaminants. The employer allows employees to be exposed to hazardous conditions created by permitting respirator use by employees who have facial hair that interferes with the respirator's sealing surface:

- a) Maintenance mechanics with full beards and goatees use MSA Full-Facepiece respirators, Advantage 3100 model, with MSA Phosphine/Ammonia/Chlorine/P100 canister, part number 10059903, when entering the anhydrous ammonia motor room to perform ammonia refrigerant system repair, maintenance, and to respond to leaks.
- b) Within the waste water treatment plant, maintenance mechanics with facial hair wear Condor N-95, m/n 22EL81, particulate respirators daily when adding hydrated lime to the mixer.

Abatement certification and abatement documentation is required for this violation. The documentation should include written verification of abatement, applicable measurements or monitoring results, and photographs or video which you believe will be helpful. The abatement certification sheet is enclosed with the citation(s).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

07/12/2016



Citation and Notification of Penalty

Company Name: AJINOMOTO WINDSOR INC.
Inspection Site: 2 Industrial Drive, Piedmont, MO 63957

Citation 1 Item 2 c Type of Violation: **Serious**

29 CFR 1910.134(l)(1): Evaluations of the workplace were not conducted to ensure the written respiratory protection program was being effectively implemented:

The employer is failing to prevent employee exposure to air contaminants. The employer allows employees to be exposed to hazardous conditions created by not conducting an evaluation of the written respiratory protection program to ensure it was implemented and effective. Maintenance and sanitation employees are required to wear tight-fitting respiratory protection and the employer permits respirator use by employees who have facial hair at the respirator's sealing surface and who have not been fit tested.

Abatement certification and abatement documentation is required for this violation. The documentation should include written verification of abatement, applicable measurements or monitoring results, and photographs or video which you believe will be helpful. The abatement certification sheet is enclosed with the citation(s).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

07/12/2016



Citation and Notification of Penalty

Company Name: AJINOMOTO WINDSOR INC.
Inspection Site: 2 Industrial Drive, Piedmont, MO 63957

Citation 2 Item 1 Type of Violation: **Repeat**

29 CFR 1910.151(c): Where employees were exposed to injurious corrosive materials, suitable facilities for quick drenching or flushing of the eyes and body were not provided within the work area for immediate emergency use:

The employer is failing to protect employees from corrosive chemical hazards. This condition was most recently observed at 2 Industrial Drive, Piedmont, MO 63957 when suitable facilities for quick drenching or flushing of the eyes and body were not accessible for immediate emergency use within the following work areas:

a) In the production facility, sanitation employees use corrosive cleaning and sanitation chemicals to clean disassembled production equipment. Sanitation employees pour the concentrated chemicals into the following equipment within the production area: Wilevco Batter Mixer for Line #3A SERIES V-HD s/n 59102, Wilevco Batter Mixer for Line #3B SERIES V-HD s/n 58663, Batter Mixer Tank #1 for Line 2, and fryers located in the fryer room. Travel to eye wash and shower station is obstructed by the disassembled production equipment.

b) In the southeast corner of the motor room, maintenance employees handle corrosive chemicals necessary to maintain the anhydrous ammonia system. Employees add granular, OxyChem Towerchlor 56, to the water tank on a weekly basis. Additionally, 55-gallon drums of the corrosive Chemtron Veritrac 4150 and Chemtron EXP 901 cooling tower scale inhibitors are exchanged monthly. A 275 gallon chemical tote and two 55-gallon drums of oil in storage obstruct emergency eye wash station access in the southwest corner.

Abatement certification and abatement documentation is required for this violation. The documentation should include written verification of abatement, applicable measurements or monitoring results, and photographs or videos which you believe will be helpful. The abatement certification sheet is enclosed with the citation(s).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

07/12/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1123378
Inspection Date(s): 02/10/2016 - 02/18/2016
Issuance Date: 06/15/2016



Citation and Notification of Penalty

Company Name: AJINOMOTO WINDSOR INC.
Inspection Site: 2 Industrial Drive, Piedmont, MO 63957

Proposed Penalty:

\$25000.00


William McDonald, CSP
Area Director

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration
1222 Spruce Street
Room 9.104
Saint Louis, MO 63103
Phone: 314-425-4249 Fax: 314-425-4289



INVOICE / DEBT COLLECTION NOTICE

Company Name: AJINOMOTO WINDSOR INC.
Inspection Site: 2 Industrial Drive, Piedmont, MO 63957
Issuance Date: 06/15/2016

Summary of Penalties for Inspection Number	1123378
Citation 1, Serious	\$10000.00
Citation 2, Repeat	\$25000.00
TOTAL PROPOSED PENALTIES	\$35000.00

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed

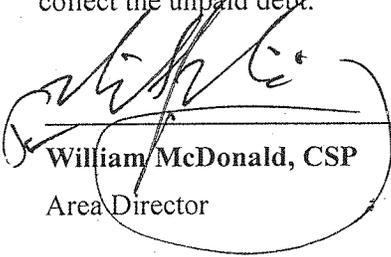
account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

Interest: Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

Delinquent Charges: A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

Administrative Costs: Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



William McDonald, CSP
Area Director

6/15/16

Date