

U.S. Department of Labor  
Occupational Safety and Health Administration

Inspection Number: 1132860  
Inspection Date(s): 03/15/2016 - 04/12/2016  
Issuance Date: 06/03/2016



**Citation and Notification of Penalty**

Company Name: U.S. Pipe Fabrication, LLC  
Inspection Site: 1101 Industrial Boulevard, Gainesville, GA 30504

**Citation 1 Item 1** Type of Violation: **Other-than-Serious**

29 CFR 1904.29(b)(3): Each recordable injury or illness were not recorded on the OSHA 300 Log and 301 Incident Report within seven (7) calendar days of receiving information that a recordable injury or illness has occurred.

U.S. Pipe Fabrication, LLC, Gainesville, GA - On 2/16/16, an employee experienced a broken and a cut finger that required medical treatment and restricted activities. The injury was not recorded in the OSHA 300 log within seven days of the injury on or about 3/15/16.

In accordance with 29 CFR 1903.19(c), abatement certification is required for this violation (using the CERTIFICATION OF CORRECTIVE ACTION WORKSHEET).

Date By Which Violation Must be Abated:  
Proposed Penalty:

06/29/2016  
\$990.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor  
Occupational Safety and Health Administration

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Inspection Date(s): 03/15/2016 - 04/12/2016  
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**Citation and Notification of Penalty**

Company Name: U.S. Pipe Fabrication, LLC  
Inspection Site: 1101 Industrial Boulevard, Gainesville, GA 30504

**Citation 2 Item 1** Type of Violation: **Repeat**

29 CFR 1910.134(c)(1): A written respiratory protection program that included the provisions in 29 CFR 1910.134(c)(1)(i) - (ix) with worksite specific procedures was not established and implemented for required respirator use:

- a) Custom Fab, Inc., Gainesville, GA - An employee abrasive blasting was required to use an air supply abrasive blasting helmet. The written respiratory was not tailored to the respirators used at the site, on or about 4/29/15.
- b) Custom Fab, Inc., Gainesville, GA - An employee spray painting was required to use an air supply respirator. The written respiratory was not tailored to the respirators used at the site, on or about 4/29/15.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:  
Proposed Penalty:

06/29/2016  
\$2700.00

  
**William C. Fulcher**  
Area Director

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor  
Occupational Safety and Health Administration  
2296 Henderson Mill Road  
Suite 200  
Atlanta, GA 30345  
Phone: 770-493-6644 Fax: 770-493-7725



## INVOICE / DEBT COLLECTION NOTICE

**Company Name:** U.S. Pipe Fabrication, LLC  
**Inspection Site:** 1101 Industrial Boulevard, Gainesville, GA 30504  
**Issuance Date:** 06/03/2016

<b>Summary of Penalties for Inspection Number</b>	<b>1132860</b>
<b>Citation 1, Other-than-Serious</b>	<b>\$990.00</b>
<b>Citation 2, Repeat</b>	<b>\$2700.00</b>
<b>TOTAL PROPOSED PENALTIES</b>	<b>\$3690.00</b>

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on [www.pay.gov](http://www.pay.gov). On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed

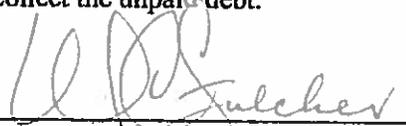
account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

**Interest:** Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

**Delinquent Charges:** A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

**Administrative Costs:** Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.

  
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**William C. Fulcher**  
Area Director

06/03/2016  
Date

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1132894  
**Inspection Date(s):** 03/15/2016 - 04/12/2016  
**Issuance Date:** 06/03/2016



**Citation and Notification of Penalty**

**Company Name:** U.S. Pipe Fabrication, LLC  
**Inspection Site:** 1101 Industrial Boulevard, Gainesville, GA 30504

**Citation 1 Item 1** Type of Violation: **Serious**

29 CFR 1910.147(f)(3)(ii)(D): Each authorized employee did not affix a personal lockout or tagout device to the group lockout device before working on the machine or equipment.

On 3/7/16, at the Gainesville, Georgia facility, the employer did not have each authorized employee performing service and maintenance to equipment affix their own lockout lock to the equipment on which work was being performed. i.e. Authorized employees with locks were locking out for other employees who were not provided locks by the employer (and had not been trained as designated Authorized employees).

In accordance with 29 CFR 1903.19(d), abatement certification is required for this violation (using the CERTIFICATION OF ACTION WORKSHEET), and in addition, documentation demonstrating that abatement is complete must be included with your certification. This documentation may include, but is not limited to, evidence of the purchase or repair of the equipment, photographic or video evidence of abatement, or other written records.

**Date By Which Violation Must be Abated:**  
**Proposed Penalty:**

**06/15/2016**  
**\$4950.00**

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1132894  
**Inspection Date(s):** 03/15/2016 - 04/12/2016  
**Issuance Date:** 06/03/2016



**Citation and Notification of Penalty**

**Company Name:** U.S. Pipe Fabrication, LLC  
**Inspection Site:** 1101 Industrial Boulevard, Gainesville, GA 30504

**Citation 1 Item 2** Type of Violation: **Serious**

29 CFR 1910.157(g)(1): An educational program was not provided for all employees to familiarize them with the general principles of fire extinguisher use and the hazards involved with incipient stage fire fighting.

On 3/15/16, at the Gainesville facility, the employer did not instruct employees in hazards involved with incipient stage fire fighting and/or did not implement an Emergency Action Plan in lieu of that training.

In accordance with 29 CFR 1903.19(c), abatement certification is required for this violation (using the CERTIFICATION OF CORRECTIVE ACTION WORKSHEET).

**Date By Which Violation Must be Abated:**  
**Proposed Penalty:**

**06/29/2016**  
**\$3960.00**

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1132894  
**Inspection Date(s):** 03/15/2016 - 04/12/2016  
**Issuance Date:** 06/03/2016



**Citation and Notification of Penalty**

**Company Name:** U.S. Pipe Fabrication, LLC  
**Inspection Site:** 1101 Industrial Boulevard, Gainesville, GA 30504

**Citation 1 Item 3** Type of Violation: **Serious**

29 CFR 1910.212(a)(3)(ii): Point(s) of operation of machinery were not guarded to prevent employee(s) from having any part of their body in the danger zone(s) during operating cycle(s).

On 3/15/16, at the Gainesville facility in the saw area, the employer did not ensure the job made saws were guarded so as to prevent employee exposure to cuts and amputations.

In accordance with 29 CFR 1903.19(c), abatement certification is required for this violation (using the CERTIFICATION OF CORRECTIVE ACTION WORKSHEET).

Date By Which Violation Must be Abated:  
Proposed Penalty:

06/29/2016  
\$4950.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** U.S. Pipe Fabrication, LLC  
**Inspection Site:** 1101 Industrial Boulevard, Gainesville, GA 30504

**Citation 2 Item 1** Type of Violation: **Repeat**

29 CFR 1910.147(c)(4)(ii)(B): The energy control procedures did not clearly and specifically outline the steps for shutting down, isolating, blocking and securing machines or equipment to control hazardous energy.

On 3/15/16, at the Gainesville facility, the employer did not ensure specific written Lockout procedures implemented at the facility addressed all hazards and requirements. Deficiencies included:

- 1 Disconnect locations
- 2 Identification of all energies and magnitudes of energies
- 3 No lock removal procedure
- 4 Address all equipment serviced and maintained on site

Custom Fab, Inc. was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.147(c)(4)(ii)(b), which was contained in OSHA inspection number 978943, citation number 1, item number 2 and was affirmed as a final order on 6/20/2014, with respect to a workplace located at 109 5th St., Orlando, Florida.

Custom Fab, Inc. was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.147(c)(4)(ii)(b), which was contained in OSHA inspection number 1064509, citation number 2, item number 1 and was affirmed as a final order on 2/18/2016, with respect to a workplace located at 1101 Industrial Blvd., Gainesville, Georgia.

In accordance with 29 CFR 1903.19(d), abatement certification is required for this violation (using the CERTIFICATION OF ACTION WORKSHEET), and in addition, documentation demonstrating that abatement is complete must be included with your certification. This documentation may include, but is not limited to, evidence of the purchase or repair of the equipment, photographic or video evidence of abatement, or other written records.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

**Date By Which Violation Must be Abated:**

**06/29/2016**

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1132894  
**Inspection Date(s):** 03/15/2016 - 04/12/2016  
**Issuance Date:** 06/03/2016



**Citation and Notification of Penalty**

**Company Name:** U.S. Pipe Fabrication, LLC

**Inspection Site:** 1101 Industrial Boulevard, Gainesville, GA 30504

**Proposed Penalty:**

**\$34650.00**

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1132894  
**Inspection Date(s):** 03/15/2016 - 04/12/2016  
**Issuance Date:** 06/03/2016



**Citation and Notification of Penalty**

**Company Name:** U.S. Pipe Fabrication, LLC  
**Inspection Site:** 1101 Industrial Boulevard, Gainesville, GA 30504

**Citation 2 Item 2** Type of Violation: **Repeat**

29 CFR 1910.147(c)(7)(i)(A): Authorized employee(s) did not receive training in the recognition of applicable hazardous energy sources, the type and magnitude of the energy available in the workplace, and the methods and means necessary for energy isolation.

On 3/16/16, at the Gainesville facility, employees were performing Authorized work in that they were changing saw blades but were not trained as Authorized employees and were not using locks and protected by lockout measures when performing this work.

U.S. Pipeline Fabrication, LLC was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.147(c)(7)(i)(A), which was contained in OSHA inspection number 1064509, citation number 1, item number 2 and was affirmed as a final order on 2/18/2016, with respect to a workplace located at 1101 Industrial Blvd, Gainesville, Georgia.

In accordance with 29 CFR 1903.19(d), abatement certification is required for this violation (using the CERTIFICATION OF ACTION WORKSHEET), and in addition, documentation demonstrating that abatement is complete must be included with your certification. This documentation may include, but is not limited to, evidence of the purchase or repair of the equipment, photographic or video evidence of abatement, or other written records.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

<b>Date By Which Violation Must be Abated:</b>	<b>06/29/2016</b>
<b>Proposed Penalty:</b>	<b>\$13860.00</b>

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** U.S. Pipe Fabrication, LLC  
**Inspection Site:** 1101 Industrial Boulevard, Gainesville, GA 30504

**Citation 2 Item 3** Type of Violation: **Repeat**

29 CFR 1910.212(a)(1): One or more methods of machine guarding was not provided to protect the operator and other employees in the machine area from hazards such as those created by ingoing nip points, rotating parts, flying chips and sparks.

On 3/15/16, at the Gainesville facility in the production area, employees are exposed to finger and hand amputations as moving parts, spinning and rotating equipment used at the facility is not guarded. Instances include:

- a - Pipe Threader #2
- b - Pipe Threader #4
- c - Lathe #3
- d - Lathe #4
- e - Lathe #5

The U.S. Pipe and Fabrication (formerly Custom Fab, Inc.) was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.212(a)(1), which was contained in OSHA inspection number 1064509, citation number 1, item number 3 and was affirmed as a final order on 2/18/2016, with respect to a workplace located at 1101 Industrial Blvd, Gainesville, Ga 30504.

In accordance with 29 CFR 1903.19(d), abatement certification is required for this violation (using the CERTIFICATION OF ACTION WORKSHEET), and in addition, documentation demonstrating that abatement is complete must be included with your certification. This documentation may include, but is not limited to, evidence of the purchase or repair of the equipment, photographic or video evidence of abatement, or other written records.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

**Date By Which Violation Must be Abated:** 06/29/2016  
**Proposed Penalty:** \$9900.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1132894  
**Inspection Date(s):** 03/15/2016 - 04/12/2016  
**Issuance Date:** 06/03/2016



**Citation and Notification of Penalty**

**Company Name:** U.S. Pipe Fabrication, LLC  
**Inspection Site:** 1101 Industrial Boulevard, Gainesville, GA 30504

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**William C. Fulcher**  
Area Director

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration  
2296 Henderson Mill Road  
Suite 200  
Atlanta, GA 30345  
Phone: 770-493-6644 Fax: 770-493-7725



## INVOICE / DEBT COLLECTION NOTICE

**Company Name:** U.S. Pipe Fabrication, LLC  
**Inspection Site:** 1101 Industrial Boulevard, Gainesville, GA 30504  
**Issuance Date:** 06/03/2016

<b>Summary of Penalties for Inspection Number</b>	<b>1132894</b>
<b>Citation 1, Serious</b>	<b>\$13860.00</b>
<b>Citation 2, Repeat</b>	<b>\$58410.00</b>
<b>TOTAL PROPOSED PENALTIES</b>	<b>\$72270.00</b>

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If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed

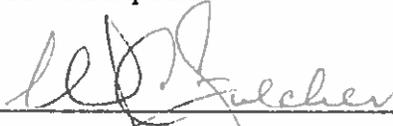
account, the bank will attempt to make the transfer up to 2 times.

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**Delinquent Charges:** A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

**Administrative Costs:** Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.

  
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**William C. Fulcher**  
Area Director

06/03/2016  
Date